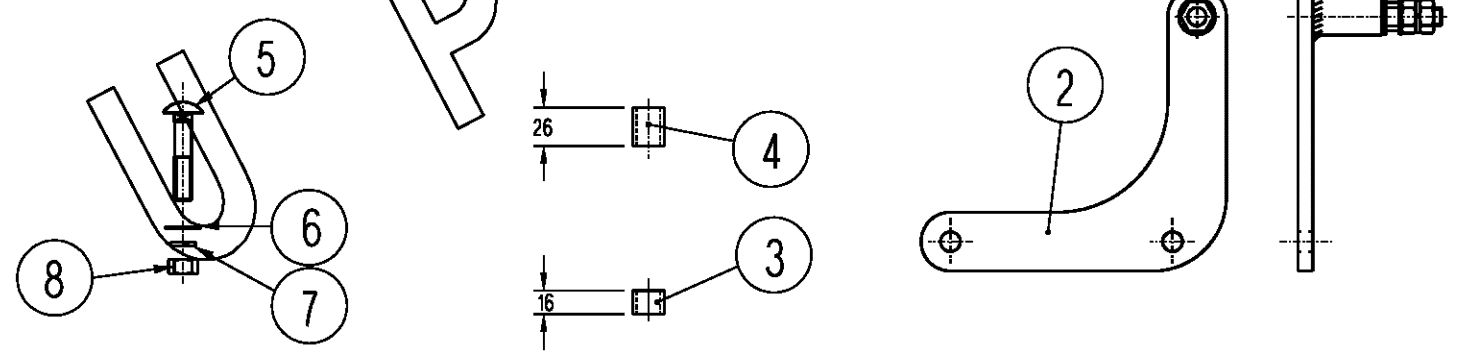


NOTES :

- 1 ALL WORKMANSHIP AND MATERIALS SHALL BE IN ACCORDANCE WITH AS3678
- 2 ALL WELDING AND WELD PREPARATION SHALL BE IN ACCORDANCE WITH AS1554. FILLET WELDS TO BE 6mm, UNLESS NOTED OTHERWISE.
- 3 ALL ROUGH OR BURRED EDGES ARE TO BE DRESSED CLEAN.
- 4 BOLTS TO BE METRIC, PROPERTY CLASS 4.6 AND SHALL BE IN ACCORDANCE WITH AS1111.
- 5 CORROSION PROTECTION TO BE HOT DIPPED GALVANISING, WHEREBY COMPONENTS ARE TO BE EVEN, FREE OF LUMPS, BUILD-UP AND TRUE TO SHAPE AFTER GALVANIZING. COMPONENTS WILL BE TESTED IN ACCORDANCE WITH AS1650.
6. CONVERSION KIT TO BE SUITABLE FOR POSITIONING OF UNITISED AIR BREAK SWITCH (DRG No S1-01-06-9) FOR VERTICAL MOUNTING OPERATION.

ITEM 1 - CONVERSION KIT - COMPLETE
(STOCK CODE 250696)



TAGNo	QTY	DESCRIPTION	STOCK CODE	DRG REF
8	2	M12 NUT - GALVANISED	-	-
7	2	M12 SPRING WASHER - GALVANISED	-	-
6	2	M12 FLAT WASHER - GALVANISED	-	-
5	2	M12 x 60LG. CUP HEAD BOLT - GALVANISED	-	-
4	1	PIPE SPACER	-	-
3	1	PIPE SPACER	-	-
2	1	DRIVE CRANK	-	-
1	1	VERTICAL POLE MOUNTING BRACKET	-	-

MATERIAL SCHEDULE

NO	DESCRIPTION	DRN	DATE	CKD	APPD
2	SUPERSEDED	A.T.	DEC'12	B.C.	B.C.
1	NOTE 1, AUSTRALIAN STANDARD AMENDED.	J.A.L.	JAN'97	S.M.	F.R.R.

AMENDMENTS



DES	A.Tice	POWER STANDARD DRAWING		
DRN	gmck	SWITCHGEAR VERTICAL MOUNTING CONVERSION KIT FOR AIRBREAK SWITCH		
CKD	N.Stubbs			
APPD	B.T.Kent			
SCALE	N.T.S.			
ISSUED	MAY'92	A3	DRAWING NUMBER	S01-01-06-10
ALL DIM.	IN mm	CAD PRODUCT - DO NOT AMEND MANUALLY		
DRAFTING STANDARD TO	A.S.1100			

