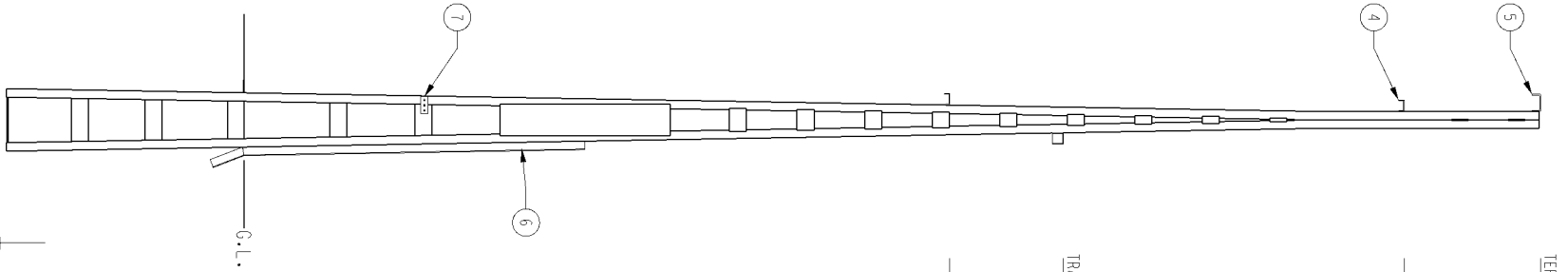
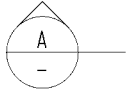
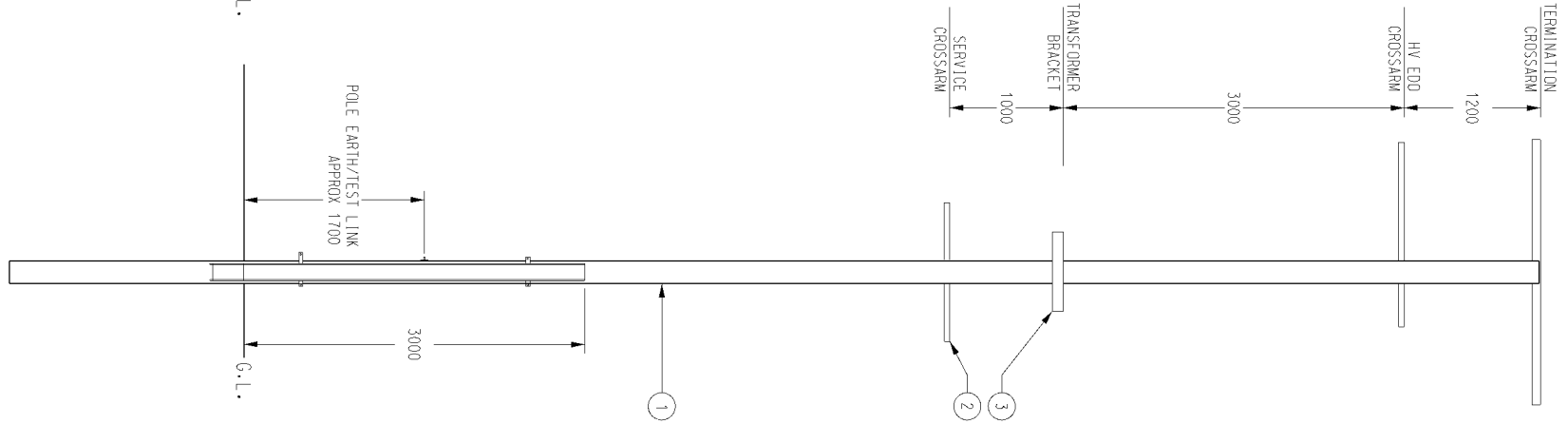


ELEVATION
Scale 1:40



SECTION
Scale 1:40



NOTES

1. ALL CROSSARMS AND BRACKETS FIXED TO THE POLE, USE A 6mm FILLET WELD ALL ROUND WITH E41XX ELECTRODES UNC.
2. FIX EARTH TEST LINK TO THE POLE BY INTERMITTENT 6mm FILLET WELDS (WELD 20, MISS 40) USING E316L STAINLESS STEEL ELECTRODES.
3. POLE AND ABS WELD POINTS TO BE GROUND TO CLEAN STEEL PRIOR TO WELDING. WELDS TO BE COLD GALVANISED WITH ZINC RICH PAINT.
4. ALL WELDING IS TO COMPLY WITH AS 1554.

TAG NO	QTY	DESCRIPTION	DRG REF	STOCK CODE
7	1	EARTH TEST LINK	S1-1-5-2	9142
6	1	CABLE PROTECTION CHANNEL AND FIXINGS	S1-1-4-30	
5	1	TERMINATION CROSSARM	S1-1-2-2	9605
4	1	HV EDO CROSSARM	S1-1-2-3	250829
3	1	TRANSFORMER BRACKET	S1-1-4-6	9290
2	1	SERVICE CROSSARM	S1-1-2-1	9555
1	1	13.5C POLE	S1-1-1-2	11122

MATERIALS LIST

DES	M. BOCK	POWER STANDARD DRAWING			
DRN	R. INNES	SINGLE WIRE EARTH RETURN ISOLATING TRANSFORMER POLE POLE STRUCTURE DETAILS			
CKD	S. SAWYER				
APPD	F. ROBSON				
SCALE	1:40				
ISSUED	20/10/97				
ALL DIM. IN mm		A3	DRAWING NUMBER	S25-2-1-01	
DRAFTING STANDARD TO A.S.1100		CAD PRODUCT - DO NOT AMMEND MANUALLY		AMDT	



NO	DESCRIPTION	DRN	DATE	CKD	APPD
1	APPROVED FOR CONSTRUCTION.	RG1	SEP'99	MWB	FRR
AMENDMENTS					