M20x500N20 DEFORMED BAR x 1200 LG. - M20 THREAD x 175 LG. C/W GALVANISED NUTS(2) WASHERS(2) & SPRING WASHER. Ø 350 PCD 247 -50x6 FLAT 247 4x500N16 DEFORMED BAR 250 225 5xR10 LIGATURES 1200 225 1000 1025 225 4x500N20 DEFORMED BAR 225

ITEM 1 - RAG BOLT REINFORCEMENT ASSEMBLY - TYPE 5

(ITEM NUMBER - 11809)

NOTES

- ALL WORKMANSHIP AND MATERIALS SHALL BE IN ACCORDANCE WITH AS 3679 Pt1 AND AS/NZS4671. AND PWC SPECIFICATION STSP01-002 FABRICATED STEEL ITEMS.
- 2. ALL WELDING AND WELD PREPARATION TO BE TO AS1554 FILLET WELDS TO BE 6mm UNLESS NOTED OTHERWISE.
- 3. 50x6 FLAT BAR TO BE WELDED TO RAG BOLTS ONLY.
- 4. RAG BOLTS SHALL BE GRADE 500N DEFORMED BARS MINIMUM 175mm THREAD (TO AS1275)SHALL BE CUT IN THE BARS
- 5. PITCH CIRCLE DIAMETER (P.C.D.) OF RAG BOLTS IS CRITICAL
- 6. THE 175mm THREADED SECTION OF THE RAG BOLTS TOGETHER WITH THE ASSOCIATED NUTS AND WASHERS SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH AS 2312. NUTS AND WASHERS SHALL BE GRADE 8.8 AND AFTER GALVANISING BE FIRM FITTING ON THE THREADED SECTION OF THE RAG BOLTS -IN ACCORDANCE WITH AS 1112, AS 1237 AND AS 1252, AS APPROPRIATE.
- 7. DESIGN OF RAG BOLT REINFORCEMENT FOUNDATION IS BASED ON SOIL WHICH HAS A SHEAR STRENGTH OF NOT LESS THAN 200kPai.e., COMPACT MEDIUM CLAY, WELL BONDED SANDY LOAM, BONDED SAND AND GRAVEL WITH REASONABLE SURFACE WATER DRAINAGE (OR BETTER CONDITIONS THAN DESCRIBED). ANY SOIL CONDITIONS HAVING A SHEAR STRENGTH OF LESS THAN 200kPai.e., SOFT CLAY, POOR COMPACTED SAND AND SOILS THAT TEND TO ABSORB LARGE AMOUNTS OF WATER, WILL REQUIRE SPECIAL FOUNDATION DESIGN OF LARGER DIMENSION.

TYPE APPLICATION

ITEM 1: TYPE 5 - FOR USE WITH 4.5 AND 5.5 METRE

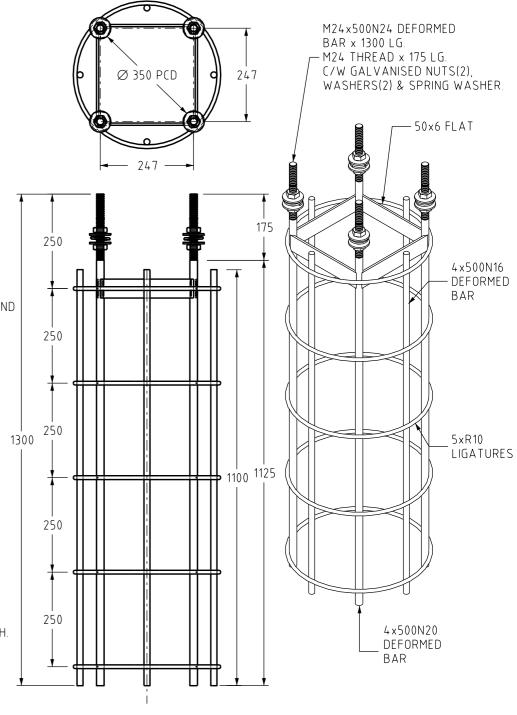
POST TOP TAPERED STEEL COLUMNS.

ITEM 2: TYPE 9 - FOR USE WITH 6.5 METRE AND

9.0 METRE TAPERED STEEL COLUMN AND OUTREACH.

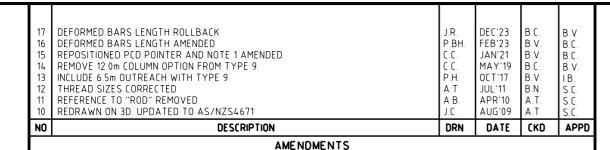
REFERENCE DRAWINGS

S03-01-02-02 - RAG BOLT REINFORCEMENT TYPE 12 & TYPE 18
S03-01-02-03 - RAG BOLT REINFORCEMENT, FOUNDATION ARRANGEMENTS
S03-01-02-06 - RAG BOLT REINFORCEMENT, BAR - DEFORMED



ITEM 2 - RAG BOLT REINFORCEMENT ASSEMBLY - TYPE 9

(ITEM NUMBER - 6668)





DES	A.TAYLOR	POWER STANDARD DRAWING			
DRN	J.COPPINS	RAG BOLT REINFORCEMENT			
CKD	A.TAYLOR	TYPE 5 AND TYPE 9			
APPD	S.C.	FABRICATION DETAILS			
SCALE	1:10				
ISSUED	AUGUST 2009	۸ ٦	DRAWING	S03-01-02-01	$\overline{}$
ALL DIM. IN mm		Α3	NUMBER	303-01-02-01	<u> </u>
DRAFTING STANDARD TO A.S.1100			CAD PRODUCT - DO NOT AMEND MANUALLY		