



NOTES

1. ALL CROSSARMS AND BRACKETS FIXED TO THE POLE, USE A 6mm FILLET WELD ALL ROUND WITH E41XX ELECTRODES UND. ALL WELDING TO COMPLY WITH AS 1554.
2. FIX EARTH TEST LINK TO THE POLE BY INTERMITTENT 6mm FILLET WELDS (WELD 20. MISS 40) USING E316L STAINLESS STEEL ELECTRODES.
3. 300mm SECTION OF POLYETHYLENE PIPE TO BE CUT AND TOSQ. 40mm CU PE/PVC CABLE TO BE LOOPED AS SHOWN FOR EARTH TESTING.

ELEVATION
Scale 1:40

SECTION
Scale 1:40

DES M. BOCK		POWER STANDARD DRAWING		
DRN R. INNES		SINGLE WIRE EARTH RETURN ISOLATING TRANSFORMER POLE GENERAL ARRANGEMENT		
CKD S. SAWYER		DRAWING NUMBER S25-1-1-01		
APPD F. ROBSON		SCALE 1:40		
SCALE 1:40		ISSUED 27/10/97		
ISSUED 27/10/97		ALL DIM. IN mm		
ALL DIM. IN mm		DRAFTING STANDARD TO A.5.1100		
A3		CAD PRODUCT - DO NOT AMMEND MANUALLY		
1		AMDT		



NO	DESCRIPTION	DRN	DATE	CKD	APPD
1	ITEM 32 ADDED. APPROVED FOR CONSTRUCTION.	RG1	SEP '99	MWB	FRR
AMENDMENTS					