

THE TENDER SHALL SUPPLY EVIDENCE OF TESTING WHICH DEMONSTRATES THE ADEQUACY AND SUITABILITY OF THE COLUMN AS BEING IMPACT ABSORBENT. TYPICAL OF THE PERFORMANCE REQUIRED IS THAT FOR FRONTAL IMPACT OF A VEHICLE OF 1200kg MASS IMPACTING AT 60km/h, THE COLUMN WILL PRODUCE DECELERATIONS, MEASURED AT THE VEHICLE FLOOR PAN, NO GREATER THAN 10G AVERAGED OVER ANY 50 MILLISECOND PERIOD, NOR GREATER THAN 10G FOR ANY PERIOD LONGER THAN 10 THE TENDERER SHALL SUBMIT CALCULATIONS OR TEST RESULTS TO PROVE COMPLIANCE 1. ALL WELDING AND WELD PREPARATION SHALL BE IN ACCORDANCE WITH AS1554. 2. CIRCUMFERENTIAL WELDS TO BE FILLET. LONGITUDINAL WELDS TO BE SINGLE BUTT TYPE. LONGITUDINAL WELDS TO BE MADE BY CONTINUOUS AUTOMATIC 3. AFTER FABRICATION ALL COMPONENTS TO BE ACID DE-SCALED AND HOT DIPPED 4. WIND LOADINGS TO COMPLY WITH THE REQUIREMENTS OF AS1170.2 - SECTION 4 - MAXIMUM WIND SPEED OF Vu = 61m/sec DERIVED FROM A DESIGN LIFE OF 25 - MAXIMUM WIND SPEED OF Vs = 28m/sec DERIVED FROM A DESIGN LIFE OF 25 YEARS WITH A MAXIMUM DEFLECTION LIMIT OF 5% OF NOMINAL LENGTH. COLUMNS ARE TO CONFORM TO THE REQUIREMENTS OF AS4100 AND AS1798. COLUMNS ARE TO HAVE CONTINUOUS TAPER OVER THEIR ENTIRE LENGTH AND A 7. TWO PIECE COLUMNS MUST BE ASSEMBLED PRIOR TO DELIVERY. 8. ACCESS DOORS ARE NOT INTERCHANGEABLE. ENSURE THAT INDIVIDUAL COLUMNS 9. EQUIPMENT ACCESS DOOR TO BE PROVIDED (DETAIL C) HAVING 'TAMPER PROOF' LOCKING DEVICE. DOOR ACCESS SCREW TO BE M10 STAINLESS STEEL I.S.O. 10. ALL COLUMNS ARE TO BE MANUFACTURED TO ACCEPT THE MOUNTING OF OUTREACHES 11. ALL POLE MANUFACTURERS SHALL COMPLY WITH ISO 3834.

