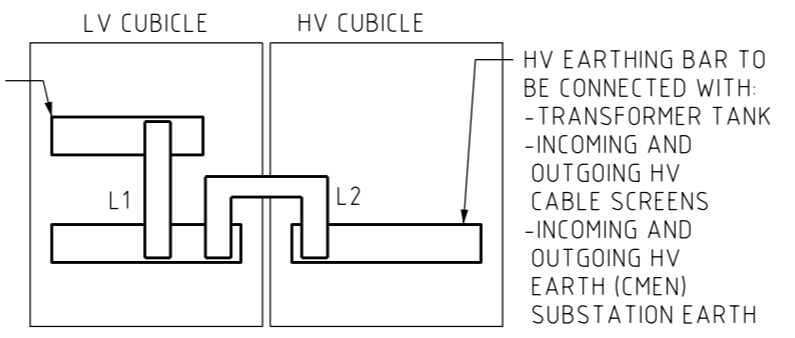


**EARTHING REQUIREMENT**

- FOR SUBSTATION EARTH, WITH LINKS 1 AND 2 OPEN, THE RECORDED EARTH RESISTANCE VALUE SHOULD NOT BE GREATER THAN 30 OHMS.
- FOR CMEN EARTH, WITH LINKS 1 AND 2 CLOSED, THE RECORDED EARTH RESISTANCE VALUE SHOULD NOT BE GREATER THAN 1 OHM.
- IF ANY OF THE ABOVE VALUES CANNOT BE ACHIEVED, REFER TO THE PROJECT MANAGER.
- 1 SPARE 10mm THREAD BOLT AND NUT FOR OPERATOR EARTHS ON THE HV AND LV EARTH BARS.
- WHERE ACCESS IS LIMITED, EARTHING STAKES IN THE EASEMENT CAN BE RELOCATED TO THE CABLE TRENCH TO ENSURE THE SUBSTATION EARTH RESISTANCE IS LESS THAN 30 OHMS.
- TWO INDEPENDENT EARTHING CONNECTORS MUST BE USED FOR ALL EARTHING INTERCONNECTIONS. ALTERNATIVELY CADWELD MAY BE USED. MEN TEE OFF SHALL BE CONNECTED VIA 2 x "C" COMPRESSION CONNECTOR 300mm APART OR CADWELD.



**EARTHING TERMINATION ARRANGEMENT**

**NOTES:**

- EARTHING FOR A PACKAGE SUBSTATION CONSISTS OF FOUR EARTH ELECTRODES IN THE EASEMENT AND IF REQUIRED THREE EARTH ELECTRODES IN THE CABLE ENTRY TRENCH.
- IN THE EASEMENT: FOUR BORE HOLES TO BE DRILLED AT CORNERS. FOR EACH HOLE:
  - AUGER DIAMETER TO BE USED SHOULD NOT BE GREATER THAN 150mm.
  - BORE DEPTH IS 3m.
  - EARTH ELECTRODE SHALL BE MADE FROM EITHER BARE 70 sq.mm COPPER CONDUCTOR OR 70 sq.mm BARE COPPER CONDUCTOR WITH AN EARTH STAKE ATTACHED VIA TWO PROFILE "6" COMPRESSION CONNECTOR BEFORE LOWERING THE STAKE INTO THE BORE HOLE. ATTACH THE 70 sq.mm COPPER CONDUCTOR TO THE EARTH GRID AS SHOWN IN DETAIL 1.
  - BACKFILL BORE HOLE FIRST WITH WATERED SLURRY MIXTURE OF ONE BAG OF EARTHING COMPOUND AND SOIL AT 1:1 RATIO, THEN TOP UP WITH EXISTING SOIL.
- IF REQUIRED TO ACHIEVE EARTHING REQUIREMENT NOTE 1, THREE ADDITIONAL EARTH ELECTRODES ARE TO BE INSTALLED AT THE BOTTOM OF THE CABLE ENTRY TRENCH WITH A DISTANCE OF 6m BETWEEN ELECTRODES AND TO A DEPTH OF 3m. A HAMMER CAN BE USED TO DRIVE CONNECTED EARTH RODS INTO THE GROUND, OR ALTERNATIVELY THE EARTH ELECTRODES CAN BE AS PER NOTE 2. DO NOT LET ANY OTHER EARTHING SYSTEM MAKE CONTACT WITH THE SUBSTATION EARTH. SEPERATE THIS LOCAL EARTH NETWORK AS FAR AS POSSIBLE FROM THE M.E.N. EARTH NETWORK.
- EQUIPOTENTIAL EARTH MESH 400mm WIDE SHALL BE LAID ACROSS USING CONCRETE MESH CHAIRS AND CONNECTED TO FOUR EARTH ELECTRODES IN THE EASEMENT AS SHOWN BEFORE FORMING THE CONCRETE APRON FROM THE EASEMENT BOUNDARY TO THE SUBSTATION PAD FOUNDATION.
- FOR THE MARK 2 SUBSTATION FOUNDATION DETAILS, REFER TO DRG NO S02-02-06-31.
- FOR THE MARK 3 SUBSTATION FOUNDATION DETAILS, REFER TO DRG NO S02-02-06-37 & S02-01-05-12.
- M.E.N. EARTH (FROM DISTRIBUTION SYSTEM) MUST NOT BE BROUGHT INTO ELECTRICAL CONTACT WITH FOUNDATION SO THAT TESTING CAN BE CARRIED OUT. M.E.N. SHALL BE IN CONDUIT WHERE PASSING THROUGH SUBSTATION FOUNDATIONS.
- TRAFFIC BOLLARDS WITHIN 1m OF EASEMENT FOR THE PURPOSE OF PROTECTING THE SUBSTATION SHALL BE CONNECTED TO PERIMETER EARTHING CONDUCTOR BY 70 sq.mm COPPER CONDUCTOR WHICH WILL BE SET INSIDE THE POST AND LUGGED OFF ONTO A BARRIER BOLT. BOLLARDS ONLY TO BE EARTHED IF LOCATED IN EASEMENT.
- BOND THE SUBSTATION FOUNDATION TO THE SUBSTATION EARTH RING VIA 70 sq.mm BARE COPPER CABLE USING THE M12 FERRULES EMBEDDED IN THE FOUNDATION. STAINLESS STEEL FASTENERS TO BE USED.
- FOR ANY EARTH CONNECTIONS TO EXISTING COPPER FLAT BAR USE EXOTHERMIC EARTH WELD CONNECTION. CADWELD IS ALSO PERMITTED AS AN ALTERNATIVE TO CRIMPING. REFER TO DRG NO S01-01-05-03 FOR DETAILS.
- APPLY GREEN & YELLOW HEAT SHRINK TO LOCAL SUBSTATION EARTH TAIL CONNECTIONS FOR IDENTIFICATION PURPOSES, AS TO BE CONSISTANT WITH PREVIOUS INSTALLATION BEING INSULATED CABLE.

ITEM	QTY	DESCRIPTION	ITEM NUMBER	DRG REF
7	4	EQUIPOTENTIAL EARTHING MASONRY WIRE MESH, GALVANISED, 400MM X 7.2MM DIA	288415	-
6	4	EARTHING COMPOUND (BAG)	10876	-
5	AR	COMPRESSION CONNECTOR, "6" PROFILE, 70 sq.mm	257394	S01-01-05-08
4	AR	COMPRESSION CONNECTOR, "C" PROFILE, 70-70 sq.mm	255786	S01-01-05-08
3	AR	EARTH ROD, SS316, 14mm DIA	414060	S01-01-05-01
1	AR	70sq.mm BARE COPPER CONDUCTOR.	9803	S01-01-05-05

**MATERIAL SCHEDULE**

NO	DESCRIPTION	DRN	DATE	CKD	APPD
10	UPDATE ITEMS 2, 3, 4, 5. UPATED EARTHING REQUIREMENT 6 & NOTE 10. EARTHING DESIGN CHANGED.	A.N.	OCT'21	A.N.	B.V.
9	UPDATE EARTHING MESH DETAILS	H.E.	SEP'20	B.C.	B.V.
8	INCLUDE REFERENCE TO CADWELD PLUS	C.C.	NOV'19	B.C.	B.V.
7	TITLEBLOCK & DRAWING NUMBER FORMATTED	K.T.	FEB'19	C.C.	C.C.
6	NOTE 8 & EARTH NOTE 6 AMENDED	C.C.	OCT'18	B.V.	B.C.
5	ALTERED MEASUREMENTS	CWM	AUG'17	B.V.	B.C.
4	MK3 DETAIL INCLUDED	C.C.	APR'17	B.C.	B.C.
3	DIMENSIONS AMENDED	A.T.	OCT'16	B.C.	B.C.
2	NOTE 4 AMENDED	K.T.	JUN'16	B.C.	B.C.

**PowerWater**  
NORTHERN TERRITORY

DES	POWER STANDARD DRAWING	
A TAYLOR		
DRN	EARTHING PACKAGE SUBSTATION MK2 AND MK3 CONSTRUCTION DETAILS	
CKD	B.CHEUNG	
APPD	B.CHEUNG	
SCALE	N.T.S.	
ISSUED	AUGUST 2011	A3
ALL DIM. IN mm	DRAWING NUMBER	S02-02-05-10
DRAFTING STANDARD TO A.S.1100	CAD PRODUCT - DO NOT AMEND MANUALLY	

