

## NOTES :

- ARE NOT TO BE DRESSED SMOOTH.
- GALVANIZED TO AS4680.
- DESIGNS ARE TO BE BASED ON -YEARS.

- STEEL THICKNESS OF NOT LESS THAN 3 mm.
- AND DOORS ARE SUITABLY MATCHED AND MARKED.
- METRIC BUTTON HEAD SOCKET TYPE.
- AS SHOWN ON DRAWING S03-01-01-10.
- 11. ALL POLE MANUFACTURERS SHALL COMPLY WITH ISO 3834.
- 12. ROUND OR OCTAGONAL POLE SHAPES ACCEPTABLE.

## **REFERENCE DRAWINGS** :

S03-01-01-12	: SLIP BASE 12
S03-01-02-02	: RAG BOLT RE
S03-01-02-04	
	ARRANGEMENT
S03-01-02-05	: INSTALLATIO
\$03-01-06-03	: MISCELLANEO
SO3-01-05-14	: ELECTRICAL C

M.BOCK

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F.ROBSON

AS SHOWN

04/02/97

J.LIVESLY

1. ALL WELDING AND WELD PREPARATION TO BE IN ACCORDANCE WITH AS1554.

2. CIRCUMFERENTIAL WELDS TO BE FILLET. LONGITUDINAL WELDS TO BE SINGLE BUTT TYPE, LONGITUDINAL WELDS TO BE MADE BY CONTINUOUS AUTOMATIC PROCESS AND

3. AFTER FABRICATION ALL COMPONENTS TO BE ACID DE-SCALED AND HOT DIPPED

4. WIND LOADINGS TO COMPLY WITH THE REQUIREMENTS OF AS1170.2 - SECTION 4

- MAXIMUM WIND SPEED OF Vu = 61 m/sec DERIVED FROM A DESIGN LIFE OF 25

- MAXIMUM WIND SPEED OF Vs = 28 m/sec DERIVED FROM A DESIGN LIFE OF 25 YEARS WITH A MAXIMUM DEFLECTION LIMIT IF 5% OF NOMINAL LENGTH. - REGION 'C' AND TERRAIN CATEGORY '2'

5. COLUMNS ARE TO CONFORM TO THE REQUIREMENTS OF AS4100 AND AS1798. 6. COLUMNS ARE TO HAVE CONTINUOUS TAPER OVER THEIR ENTIRE LENGTH AND A

7. TWO (OR MORE) PIECE COLUMNS MUST BE ASSEMBLED PRIOR TO DELIVERY. 8. ACCESS DOORS ARE NOT INTERCHANGEABLE. ENSURE THAT INDIVIDUAL COLUMNS

9. EQUIPMENT ACCESS DOOR TO BE PROVIDED (DETAIL C) HAVING 'TAMPER PROOF' LOCKING DEVICE. DOOR ACCESS SCREW TO BE MIO STAINLESS STEEL I.S.O.

10. ALL COLUMNS TO BE MANUFACTURED TO ACCEPT THE MOUNTING OF OUTREACHES

2.0 m COLUMN OUTREACH TYPE.

INFORCEMENT, TYPE 12 & 18 FABRICATION DETAILS. INFORCEMENT, SLIP BASE, 12.0 m COLUMN FOUNDATION

IN DETAILS, MECHANICAL AND ELECTRICAL

DUS SLIP BASE POLE & PIT CONNECTION DETAILS. CONNECTION DETAILS, SLIP BASE 12.0 m COLUMN.

POWER STANDARD DRAWING

	COLUMN, TAPERED OUTREACH	STEEL	LIGHTING.	SL I P	BASE
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Α3	DRAWING NUMBER	S03-01-01-11	$\int_{5}$
.5.1100	CAD PRODUCT	- DO NOT AMEND MANUALLY	AMD