

## NOTES:

- 1. ALL WELDING AND WELD PREPARATION SHALL BE IN ACCORDANCE WITH AS1554.
- 2. CIRCUMFERENTIAL WELDS TO BE FILLET. LONGITUDINAL WELDS TO BE SINGLE BUTT TYPE. LONGITUDINAL WELDS TO BE MADE BY CONTINUOUS AUTOMATIC PROCESS AND ARE NOT TO BE DRESSED SMOOTH.
- 3. AFTER FABRICATION ALL COMPONENTS TO BE ACID DE-SCALED AND HOT DIPPED GALVANIZED TO AS4680.
- 4. WIND LOADINGS TO COMPLY WITH THE REQUIREMENTS OF AS1170.2 SECTION 4 DESIGNS ARE TO BASED ON -
- MAXIMUM WIND SPEED OF Vu = 61m/sec DERIVED FROM A DESIGN LIFE OF 25 YEARS.
- MAXIMUM WIND SPEED OF Vs = 28m/sec DERIVED FROM A DESIGN LIFE OF 25 YEARS WITH A MAXIMUM DEFLECTION LIMIT OF 5% OF NOMINAL LENGTH.
  REGION 'C' AND TERRAIN CATEGORY '2'
- COLUMNS ARE TO CONFORM TO THE REQUIREMENTS OF AS4100 AND AS1798.
- 6. COLUMNS ARE TO HAVE CONTINUOUS TAPER OVER THEIR ENTIRE LENGTH AND A STEEL THICKNESS OF NOT LESS THAN 3mm.
- 7. TWO PIECE COLUMNS MUST BE ASSEMBLED PRIOR TO DELIVERY.
- 8. ACCESS DOORS ARE NOT INTERCHANGEABLE. ENSURE THAT INDIVIDUAL COLUMNS AND DOORS ARE SUITABLY MATCHED AND MARKED.
- 9. EQUIPMENT ACCESS DOOR TO BE PROVIDED (DETAIL C) HAVING 'TAMPER PROOF' LOCKING DEVICE. DOOR ACCESS SCREW TO BE M10 STAINLESS STEEL I.S.O. METRIC BUTTON HEAD SOCKET TYPE.
- 10. ALL COLUMNS ARE TO BE MANUFACTURED TO ACCEPT THE MOUNTING OF OUTREACHES AS SHOWN ON DRAWING S03-01-01-10.
- 11. ALL POLE MANUFACTURERS SHALL COMPLY WITH ISO 3834
- 12. ROUND OR OCTAGONAL POLE SHAPES ACCEPTABLE.

AMENDMENTS						
	NO	DESCRIPTION	DRN	DATE	CKD	APP[
	20	BASE PLATE - DETAIL B AMENDED	J.C.	NOV'08	B.C.	S.C.
	21	GALVANIZING STANDARD UPDATED TO AS4680 NOTE 11 ADDED.	A.T	JAN'13	B.C.	B.C
	22	ADDED DOOR ITEM NUMBER &STOCK CODE REPLACED WITH ITEM NUMBER	C.C.	JUL'19	B.V.	B.C.
	23	ITEM 4 ADDED	CWM	MAR'20	B.C.	B.C.
	24	NOTES 3 & 4 AMENDED.	P.BH.	JAN'23	B.C.	B.V.
	23	AMENDED.	F.DII.	MAR ZJ	D.C.	D. V.
		NOTES 2 & 4 AMENDED, NOTE 12 ADDED, BASE PLATE SLOT AND THICKNESS SIZE	P.BH.	MAR'23	B.C.	B.V.
	26	BASE PLATE SLOT SIZE ROLLED BACK	J.R.	DFC'23	B.C.	B.V.



DES	DES - POWER STANDARD DRAWING						
DRN	A.DAVIS	COLUMN TAPERED STEEL					
CKD	R.INNES	9.0 METRE AND 12.0 METRE					
APPD	F.ROBSON	OUTREACH TYPE					
SCALE	AS SHOWN						
ISSUED	APRIL'98	۸ ک	DRAWING	S03-01-01-01			
ALL DI	M. IN mm	Α3	NUMBER	303-01-01-01	<u>/</u> 26\		
DRAFT	ING STANDARD TO	A.S.1100	CAD PRODUCT - DO NOT AMEND MANUALLY				